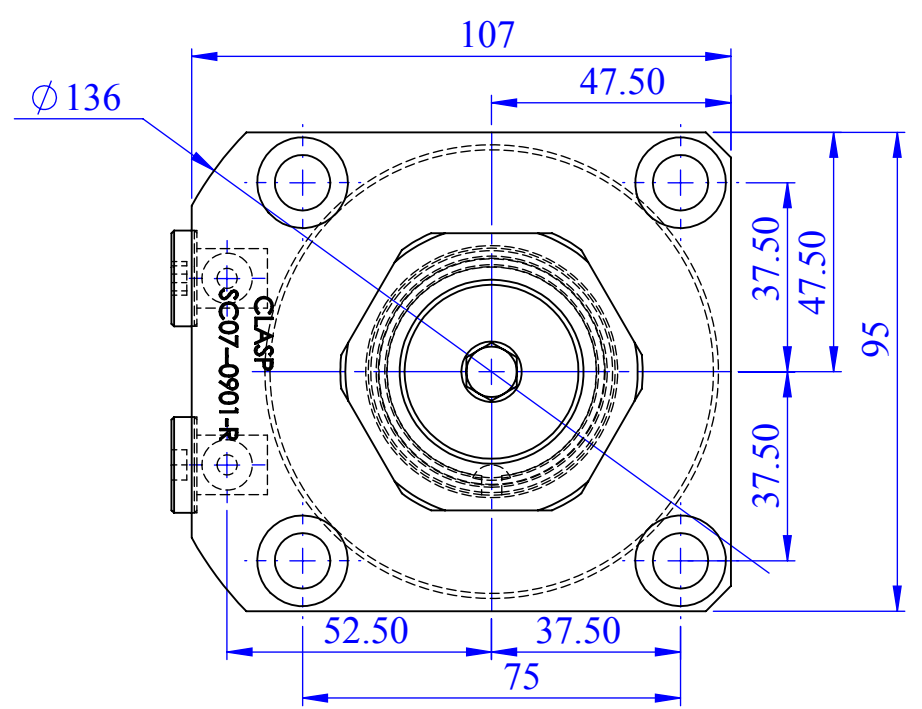
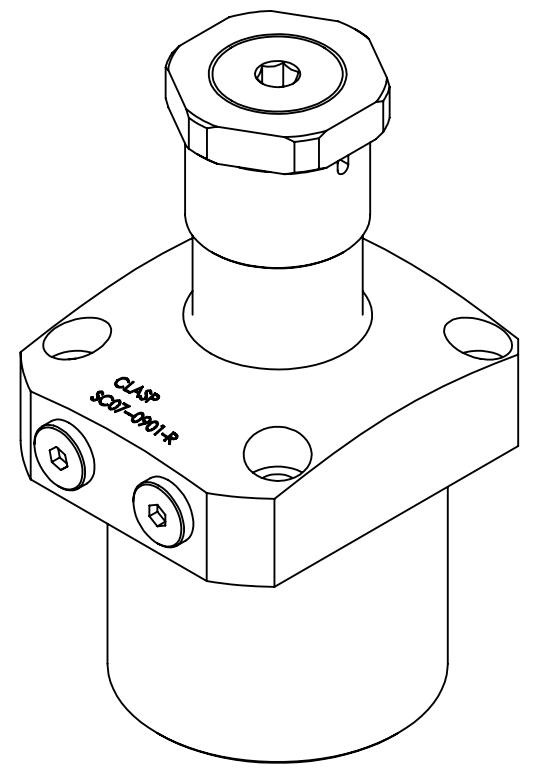
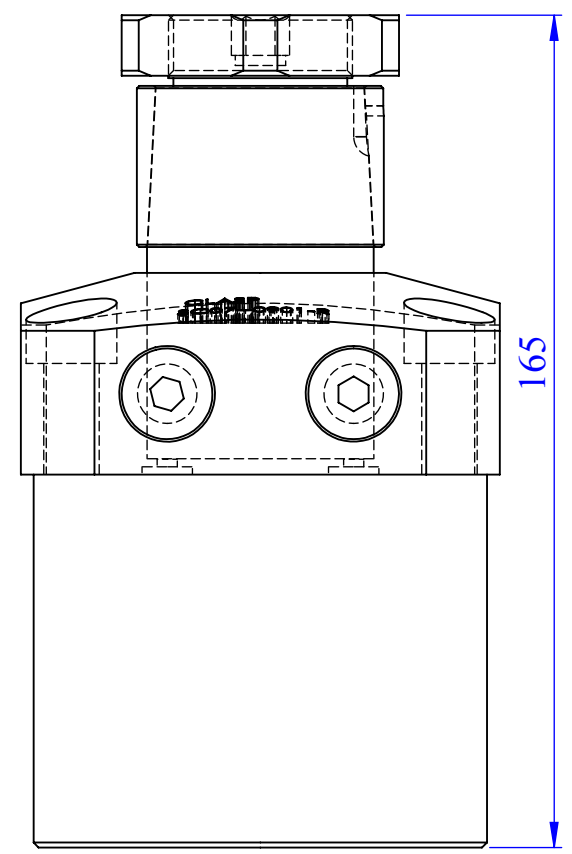
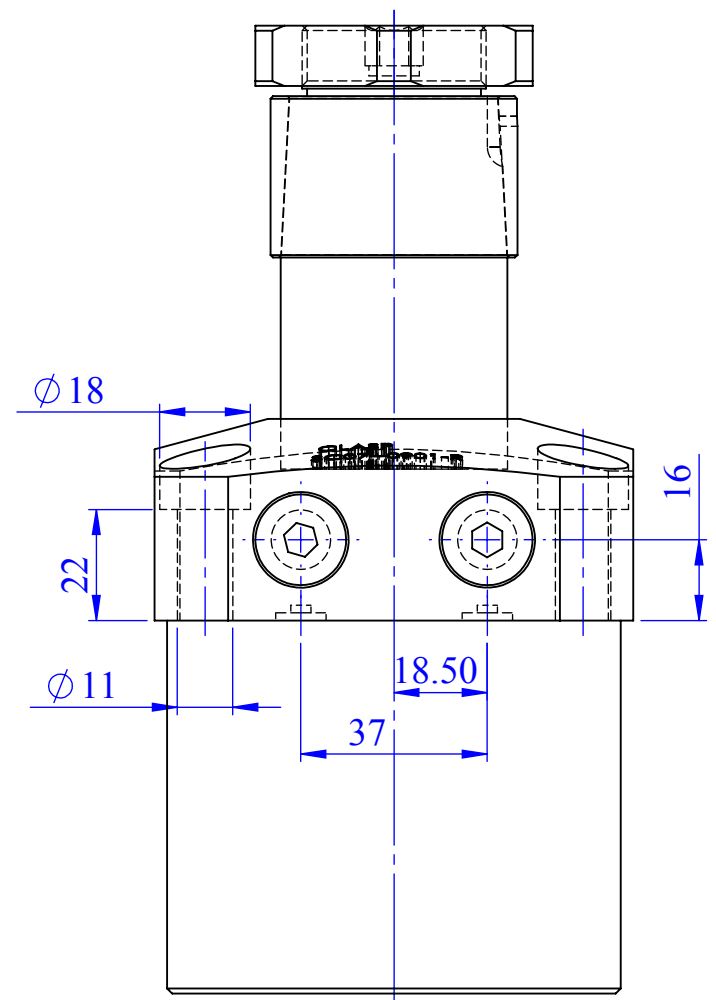
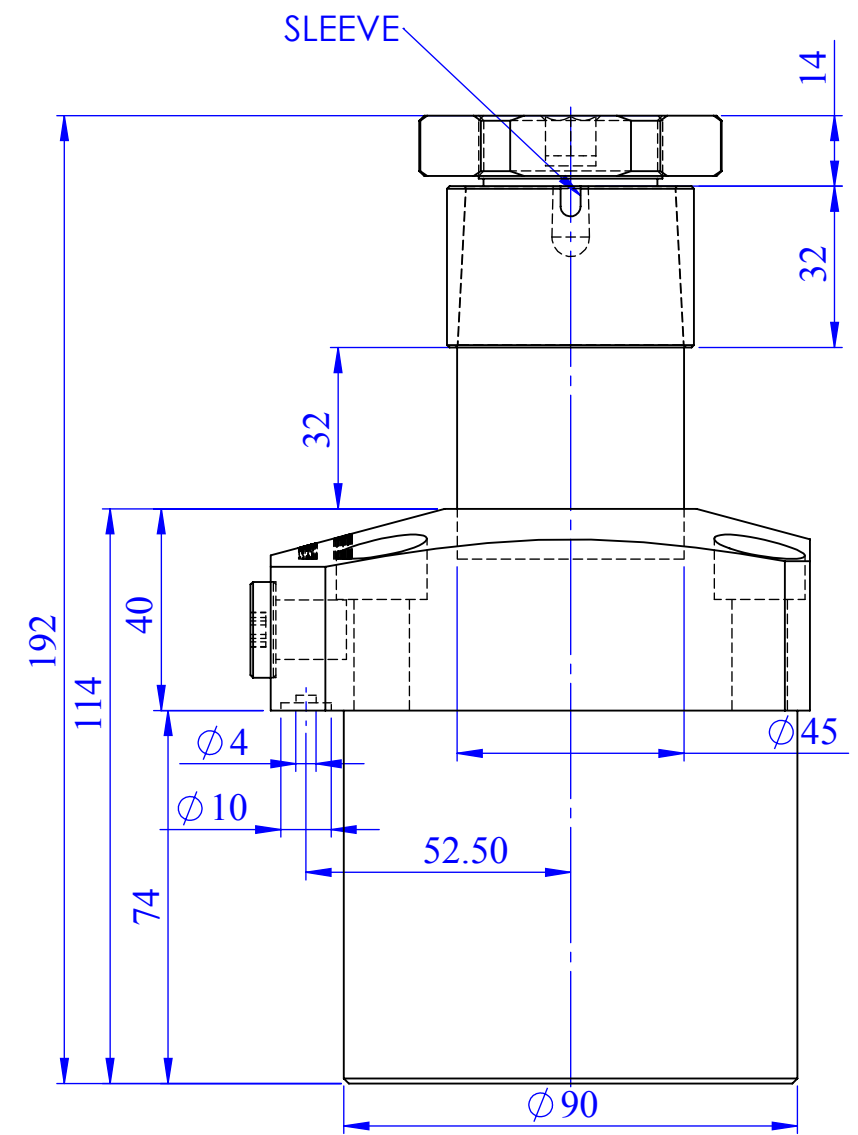





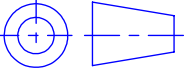


DEBURR



SC07-0901-R
Bore dia - 75mm
Piston dia - 45mm
Swing stroke 90° -18mm
stright stroke - 12mm
Full stroke - 36mm

General Tolerance where not specified									
Liner - length or Diameter					Angular-length of shoter side of the angle				
0.5-6	6-30	30-120	120-315	315-1000	1000-2000	Upto 6	6-30	30-120	120-400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30°	±10°	±20°

Surface Finish																ZONE	SCALE	1:1		
Ra Value μm	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	100		MATERILAS	--				
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9	N10	N11	N12					GROUP No:—	WEIGHT		
																	SWING	Wt.Kgs		
			DESCRIPTION													Qty.	Casting/forging/ welding drg.no			
Drawn	Prabhakar		DESCRIPTION SWING CYLINDER SC07-0901-R																	
Checked	Prabhakar																			
Approved	19/09/21																			
Date	19/09/21															Drawing NO				
Clamping elements type			CLASP BANGALORE-72													SHEET: 1 of 1				
																		Sheet No:		
																		1/1		

		DESCRIPTION	Qty. 01 Drawing NO	Casting/forging/ welding drg.no	
Drawn	Prabhakar	DESCRIPTION SWING CYLINDER SC07-0901-R			
Checked	Prabhakar				
Approved	19/09/21				
Date	19/09/21				
Clamping elements type		CLASP BANGALORE-72	SHEET: 1 of 1		
					Sheet No:
					1/1